

CORTEN SYSTEM INSTRUCTIONS

Please read the safety data and use recommended PPE instructed on the label.

XL-08

**Avoid contact with skin and eyes wear protective gloves and eyewear!
May cause temporary skin bleaching. This will pass in approx. 30 mins!**

Application of XL-08 Accelerator (Coverage circa 20/30m² per litre)

Prepare surface to remove any protective oil or films with soapy water using cloth or scouring pad.

Various finishes may be achieved by different surface preparations such as, sandblast, grinding or sanding the surface prior to application of the **XL-08** solution.

Apply **XL-08** via a hand pump spray, trigger spray or similar. Ensure that all surfaces are saturated. Note The position of the surface being treated will affect the patination such as horizontal or vertical

Leave to dwell. The XL-08 will start reacting within 2 to 3 minutes. **The XL-08** will foam and bubble.

DO NOT ALLOW TO DRY. Keep wet using a saltwater solution via pump spray. Keep checking the level of patina until desired level is achieved.

Rinse thoroughly with fresh clean water to reveal the finish. If not satisfied the level of patina, then repeat application of **XL-08** from **step 2**.

Neutralisation with PREP 505 (Dilute solution 4 parts water to one-part PREP 505)

IMPORTANT

Rinse and wash down with diluted solution ensuring that all reveals and folds are treated. No need to scrub or brush.

Allow to dwell for 5 minutes then rinse thoroughly with fresh water.

Allow to dry thoroughly prior to application of CT7571T sealer.

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Application of CT7571T Sealer (Covers 25 to 30m² per litre single coat)

Roller method.

This is the preferred method as it causes less disruption to the patina. Apply thinly using a microfibre roller.

Note: The roller will become stained with oxidisation during this process.

Spray method.

CT7571T can NOT be diluted or thinned

Please refer to your spray equipment handbook for recommendations for water-based coatings.

Brush or Dab method

A brush can be used to get into tight or deep areas but is not recommended for larger flat areas as it may disturb the patina. Also, a rag dab and swirl method can be used to create an alternative “urban” finish with a cloth.

Testing the finish.

It is important to test for a complete seal of the surface; this simple test will ensure the longevity of the finish as it will ensure that all the oxygen is removed and sealed out of the surface.

After drying (allow at least 8 hours) wipe over the surface with a white cloth or rag. Inspect the cloth for signs of oxidisation. If the rag is contaminated, then a complete seal has not been achieved. If this is the case apply a second thin coat of CT7571T (2nd coat coverage 40 to 60m² per litre) following the previous application guide.

Note: The leakage may be isolated to a single area and not the entire structure, if so then only apply additional sealer to effected areas.